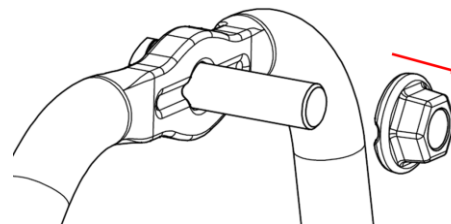


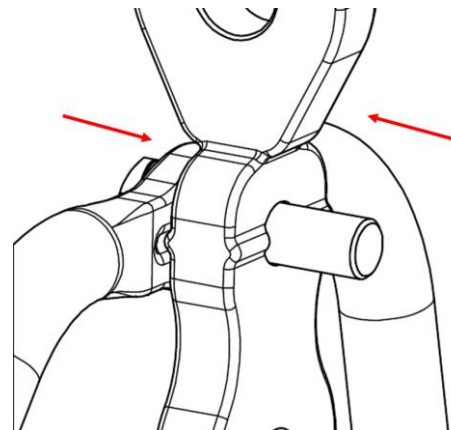
ARCING HORNS AND RINGS (WITH CONNECTION EYES / DIN VDE 0212-468)

AI 020

1. Remove the nut from the assembled arcing ring or horn.

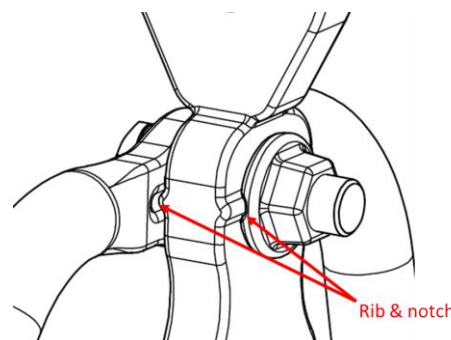


2. Install the arcing ring or horn according to the string assembly drawing.



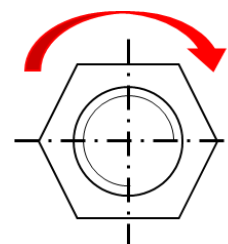
3. Tighten the nut by hand and press the nut against the connecting part by hand.

Note: Be sure, that the rib of the nut is entering the notch of the arcing ring or horn. If there is an arcing ring or horn with two connection eyes make sure that both ribs are positioned correctly in the notches.

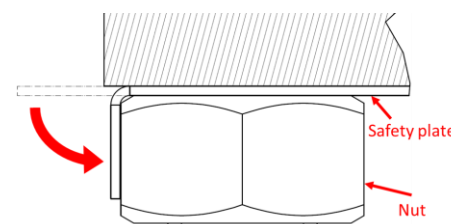


4. Using a calibrated torque wrench, tighten the bolts equally to the torque listed in the drawing. While tightening the screw, be aware, that the rib and notch still interlock according to step 3.

Note: Do always tighten the screw and not the nut.



5. Bend both wings of the safety plate with a screwdriver in order to avoid any loosening of the screw.



REV.	-	06-01-2011 / RES		LANGUAGE	PAGE
	A	25.03.2024 / EUS			
				EN	1 of 1